



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893504

Job Sheet 179987



PUR-info

Part No: RB6893504

Job Qty: 8 ea

Part Name: Pusher Seal Installation Seal Support



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RB6893504 Rev 0 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs	7/23/18	7/23/18	0.00	0.00	Purchasing		8102 2 0 90V
110	Packaging	8 pcs	7/23/18	7/23/18	0.00	0.00	Packaging2		AUG 02 2018
120	QC	8 pcs	7/23/18	7/23/18	0.00	0.00	QC6		38
130	Packaging	8 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	8 Ea	7/23/18	7/23/18	0.00	0.00	QC21		21 AUG 13 2018

Part Op 100 - Issue P/O: _____ MANUFACTURE RB6893504 AS PER DWG Supplier: WEJAY -Certificate of conformity is
Descriptions: required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6893504P	PUSHER SEAL INSTALLATION SEAL	8 pcs (1 ea)	100-Purchasing	5098852

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6893504P	8	0	0

Part Specifications

Specifications could not be found.

Plex 6/27/18 11:37 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Customer No: 0098852



5098853

Part: RB6893504

Job No: 179987

Serial No/Batch: S098853

Revision: U

Inspector:

Exp Date:

Instructions:

Date: 08/02/18

REVISIONS			
X	MICRO- FILMED	LTR	DESCRIPTION
			DATE
			APPROVED

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- BLACK OXIDE PER AMS 2485 AND COAT WITH A FILM OF OIL
- CENTERS REQUIRED

GEOMETRIC CHARACTERISTIC SYMBOLS

⊥ FLATNESS	⊥ PERPENDICULARITY	Ⓜ ON MMC (MAX MATL. CONDITION)
∥ STRAIGHTNESS	∥ PARALLELISM	Ⓡ ON RFS (REGARDLESS OF FEATURE SIZE)
○ ROUNDNESS	∠ ANGULARITY	Ⓢ BASIC DIM
⊘ CYLINDRICITY	⌒ ROUNDT	Ⓣ DIAMETER
— PROFILE OF A LINE	Ⓟ TRUE POSITION	Ⓛ DATUM IDENT
— PROFILE OF A SURFACE	Ⓡ CONCENTRICITY	
	Ⓢ SYMMETRY	

UNLESS OTHERWISE SPECIFIED:
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.
ROUNDNESS ARE CIRCULAR.

BREAK SHARP EDGES .020 UOS

APPROVALS		DATE
DRAWN	A.S. NARPER	11/12/78
CHECKED	BOCKNER	11/21/78
CHF. DR.	J.P.P.	11/21/78
MATERIAL		SAE 1010-1020
HEAT TREAT AND HARDNESS		
SURFACE TREAT.		NOTED
INSPECTION		

USED ON ENGINE MODELS
250 SERIES

DETROIT DIESEL ALLISON
Division of General Motors Corporation
Indianapolis Operations

TITLE
PUSHER SEAL INSTALLATION,
SEAL SUPPORT

MODEL (FIRST USAGE)
C

CODE IDENT
73342

DWG. No.
6893504

SCALE
2/1

SHEET
1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040364**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO040364
PO Date: 6/29/18
Due Date: 7/31/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick **Phone:**

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RB6893504P			PUSHER SEAL INSTALLATION SEAL	Firmed	-	7/31/18	8 pcs	0 pcs	8 pcs	\$215.00/pcs	\$1,720.00
Line Item Note W/O 179987													
2		RB6893505P			PUSHER SEAL	Firmed	-	7/31/18	10 pcs	0 pcs	10 pcs	\$240.00/pcs	\$2,400.00
Line Item Note W/O 179988													
3		RB6893507P			PUSHER-SEAL INSTL PWR TURB GOV	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$331.00/pcs	\$3,972.00
Line Item Note W/O 179990													
4		RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	-	7/31/18	9 pcs	0 pcs	9 pcs	\$274.00/pcs	\$2,466.00
Line Item Note W/O 179993													
5	181586	RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	-	7/31/18	3 pcs	0 pcs	3 pcs	\$274.00/pcs	\$822.00
Line Item Note BACK ORDER W/O 181586													
												Grand Total:	\$11,380.00

Order Notes

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



Plex 8/1/18 9:35 AM dart.Lussier.Patrick



Packing Slip 39198

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

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Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

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Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. 40364		DATE ORDERED 07/04/18		SHIPPED VIA Best way	
CUSTOMER CODE DART		PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
8	0	8	Pusher seal installation seal as per RB6893504P				JAS 38 1-89
10	0	10	Pusher seal as per drawing RB6893505P				
12	0	12	Pusher seal instl pwr turb gov as per RB6893507P				
12	3	9	Psher-seal inst. st/gen spare as per RB6893509 Required by: July 13, 2018				
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <u><i>[Signature]</i></u> WMP 03 H.S.T. <i>July 31/18</i>							

ORDER: COMPLETE ☐
 PARTIAL ☐

TOTAL

RECEIVED BY _____
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHC
 PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: July 31, 2018	
		P.O.# 40364	
		WEJAY JOB# 39198	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6893504P 'Pusher, Seal Installation, seal Support'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893504/ Rev. -
RB6893505P 'Pusher, Seal Installation, P.T.O.'	10	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893505/ Rev. B
RB6893507P 'Pusher, Seal Inst. Power Turb.Gov.'	12	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893507/ Rev. B
RB6893509P 'Pusher, Seal Inst. Start./ Gen./ Spare'	9	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893509/ Rev. B

DAS
38
9-8

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,



Clifford Smith
Authorized Q.A. Signatory